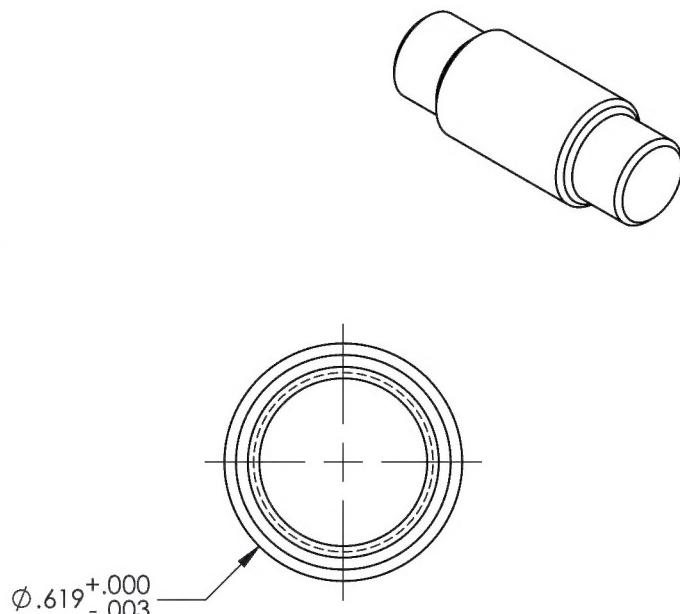
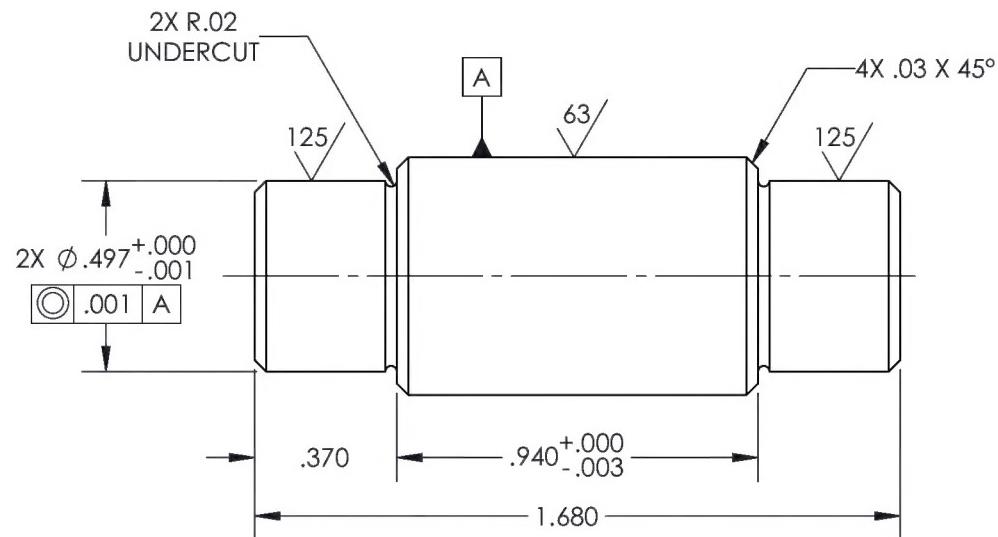


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	9/13/2012	RJC	
3A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/14/2014	DPD	RW



#### NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.



TITLE		KEEPER SHAFT
DWG NO.	C45-13-3	
MAT'L	4140/4142	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D. Weil</i>
.XXX ± .005	FRACTIONS ± 1/8	HEAT TREAT RC 34-36
.XX ± .01	ANGLES ± 5°	FINISH SEE NOTE 1
.X ± .1		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE	2:1	DATE 5/14/1997
SHEET 1 OF 1		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		C45-13-3	1		KEEPER SHAFT	4140/4142	Ø5/8 X 1-7/8